# PowerTech<sup>™</sup> 6068AFM85 Diesel Engine

Marine Propulsion Engine Specifications

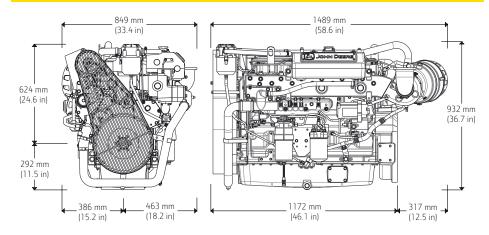




#### **Emissions**

EPA Commercial Marine Tier 3 IMO MARPOL Annex VI Compliant NRMM (97/68/EC), as amended

#### **Dimensions**



Dimensions shown in mm (in) may vary according to options selected. Contact your distributor for more information.

# General Data (based on standards option configuration)

Model	6068AFM85
Number of cylinders	6
Displacement – L(cu in)	6.8 (415)
Bore and Stroke – mm (in)	107 x 127 (4.21 x 5)
Engine Type	In-line, 4-cycle
Aspiration	Turbocharged and air-to-coolant aftercooled

#### Classification Societies

SOLAS - Accessories available\*

ABS, DNV, BV, LR

Length maximum – mm (in)	1489 (58.6)
Length to rear face of flywheel housing – mm (in)	1172 (46.1)
Flywheel housing SAE	SAE #3
Width maximum – mm (in)	849 (33.4)
Crankshaft centerline left – mm (in)	386 (15.2)
Crankshaft centerline right – mm (in)	463 (18.2)
Height – mm (in)	932 (36.7)
Height, crankshaft centerline to top – mm (in)	624 (24.6)
Height, crankshaft centerline to bottom – mm (in)	292 (11.5)
Weight, dry – kg (lb)	787 (1735)

Engine Specifications			
Performance ratings	Power kW (bhp)	Rated Speed (rpm)	Rated fuel consumption L/hr (gal/hr)
M1	172 (230)	2300	50.9 (13.4)
M2	198 (265)	2400	57.9 (15.3)
M3	224 (300)	2500	64.6 (17.1)
M4	246 (330)	2600	71.2 (18.8)

Metric  $hp = Brake hp \times 1.01387$ 

M rating	M1	M2	M3	M4
Typical load factor	>65%	<=65%	<=50%	<=40%
Typical Annual Usage (hr)	Unrestricted	3,000-5,000	2,000-4,000	1,000-3,000
Typical full-power operation (hr)	Uninterrupted	16 of each 24 hr	4 of each 12 hr	1 of each 12 hr

Ratings are based on ISO 8655 standard power rating and the SAE J1228 crankshaft power rating. Flexibility of installation due to range of options

See your John Deere Power Systems engine distributor or marine dealer for more detailed performance information.

<sup>\*</sup> Other accessories available. Contact your distributor for details.

#### Features and Benefits

## High torque and low rated RPM

- High torque provides excellent vessel control and maneuverability
- Lower rated propulsion RPM reduces vibration and noise for improved crew comfort

#### High-pressure common-rail (HPCR)

- The HPCR fuel system provides variable common-rail pressure, multiple injections, and higher injection pressures
- Controls fuel injection timing and provides precise control for the start, duration, and end of injection
- Electronic transfer pump is self-priming for ease of maintenance
- Provides high performance, excellent fuel economy, and low emissions

#### Keel-cooled or heat exchanger

- Closed cooling system in keel-cooled engine option eliminates the need for a sea strainer, seawater pump, or anodes
- Heat exchanger option offers a lighter, more compact, and simpler engine installation

#### Multiple service options

 Either-side oil fill/dipstick combinations and remote oil and fuel filter options are available for easier service access

### 4-valve cylinder head

 Excellent airflow through 4-valve cylinder head delivers greater low-speed torque and better transient response time

#### Water-cooled exhaust manifold

- Integrated components eliminate external hoses and fittings
- Manifold creates a cooler and quieter environment for passengers and crew

#### Replaceable cylinder liners

- Replaceable wet-type cylinder liners are precision-machined and hardened for long life
- Allows engine to be rebuilt to original specifications

#### Electronic engine control unit (ECU)

- Advanced fault code diagnostics and customizable engine protections ensure reliability and uptime
- Provides highly customizable features and trim to integrate your vessel

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